



DURE

DURE is eco-conscious and advances through top-notch products and services.



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About us

“

Dure stands as the leading food packaging manufacturer in Korea. We diligently craft our products to cater to our customers' needs, leveraging a diverse range of product lines.

Our commitment is to foster mutual growth with our customers.

Moreover, our focus is on creating eco-friendly products, utilizing sustainable materials like biodegradable PLA, PHA and paper.



(주) 두레

DURE

01

Dure is at the forefront of facilitating a shift towards a more circular economy, propelled by cutting-edge innovation. We are committed to designing eco-friendly products across a broad spectrum of categories. Our eco-friendly product range, which includes biodegradable PLA, PHA, paper, and pulp, is continually expanding. Concurrently, we are also endeavoring to pioneer the development of new sustainable materials.

02

DURE prioritizes 'quality' and 'diversity' in our products. We focus on discerning customer needs, aiming to deliver optimized and tailor-made products. It is our aspiration that this approach will foster reciprocal growth with our customers.

03

DURE operates its own in-house design research lab. We are perpetually committed to enhancing customer satisfaction, and continually strive to deliver superior products and services.



History

1990

1992

Hyeong-Je(Subsidiary)
Company is established

1998

DURE Logistics Incorporation

2000

2000

DURE Corporation is established
(STRAW Factory)

2004

Development of Plastic food trays
of ready-to-eat meal, Seafood

2006

Development of Plastic lunch boxes,
seafood trays

2007

Established Dure Logistics
Hub & Factory.
Launched Paper Cup Manufacture.

2008

Relocated and extended
the Factory.
Launched Plastic Vacuum
Forming manufacture

2010

2010

Constructed Paper Tray facilities.
Moved Logistics Hub to Gonjiam

2011

Constructed special
Paper cup facilities

2012

Relocation of Vacuum Forming Factory
and Corporate Headquarters to
Hobeop-myeon, Icheon-Si

2013

Relocation of Paper Cup and Tray
Factory to Hobeop-myeon, Icheon-Si

2014

Renamed to Dure Co., Ltd. and
constructed Logistics Center

2016

Relocated the Warehouse,
Headquarter Research Institute

2020

2021

3 plastic production facilities
Replace with new equipment

2022

Constructed facilities;
6 Vacuum Forming lines
23 Paper Cup lines
5 Paper Tray lines

2023

Implementation of additional
machineries:
1 Square Paper Cup line
5 Round Paper Cup lines

Certificates

Status of Certifications Retained

October 2011	ISO 22000 (Food Safety Management System)
January 2013	Korea Eco-Label
December 2013	Industrial R&D Center Authorization
February 2014	INNO-BIZ
May 2014	MAIN-BIZ
October 2014	Good Work Place
April 2017	Hidden Champions
November 2019	Certificate of Patent
The year 2023	Certificate of Design Registration over 154 Certificate of FSC



ISO 22000 (Food Safety Management System)



Korea Eco-Label



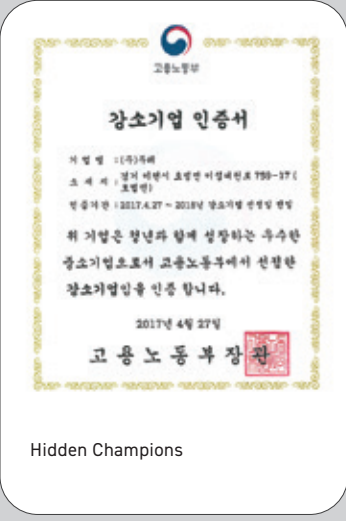
Industrial R&D Center Authorization



INNO-BIZ



MAIN-BIZ



Hidden Champions



Certificate of Patent

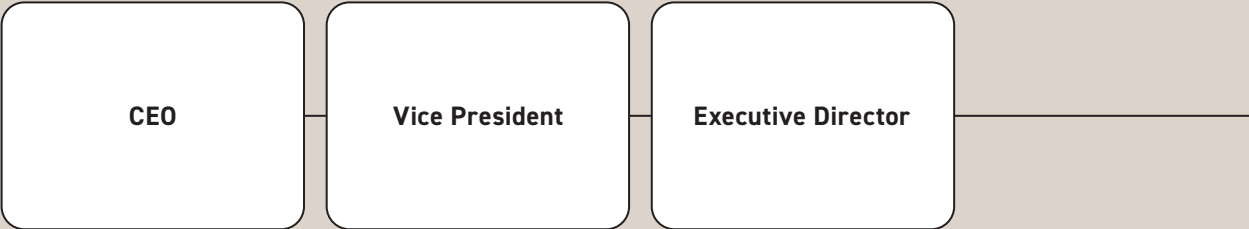


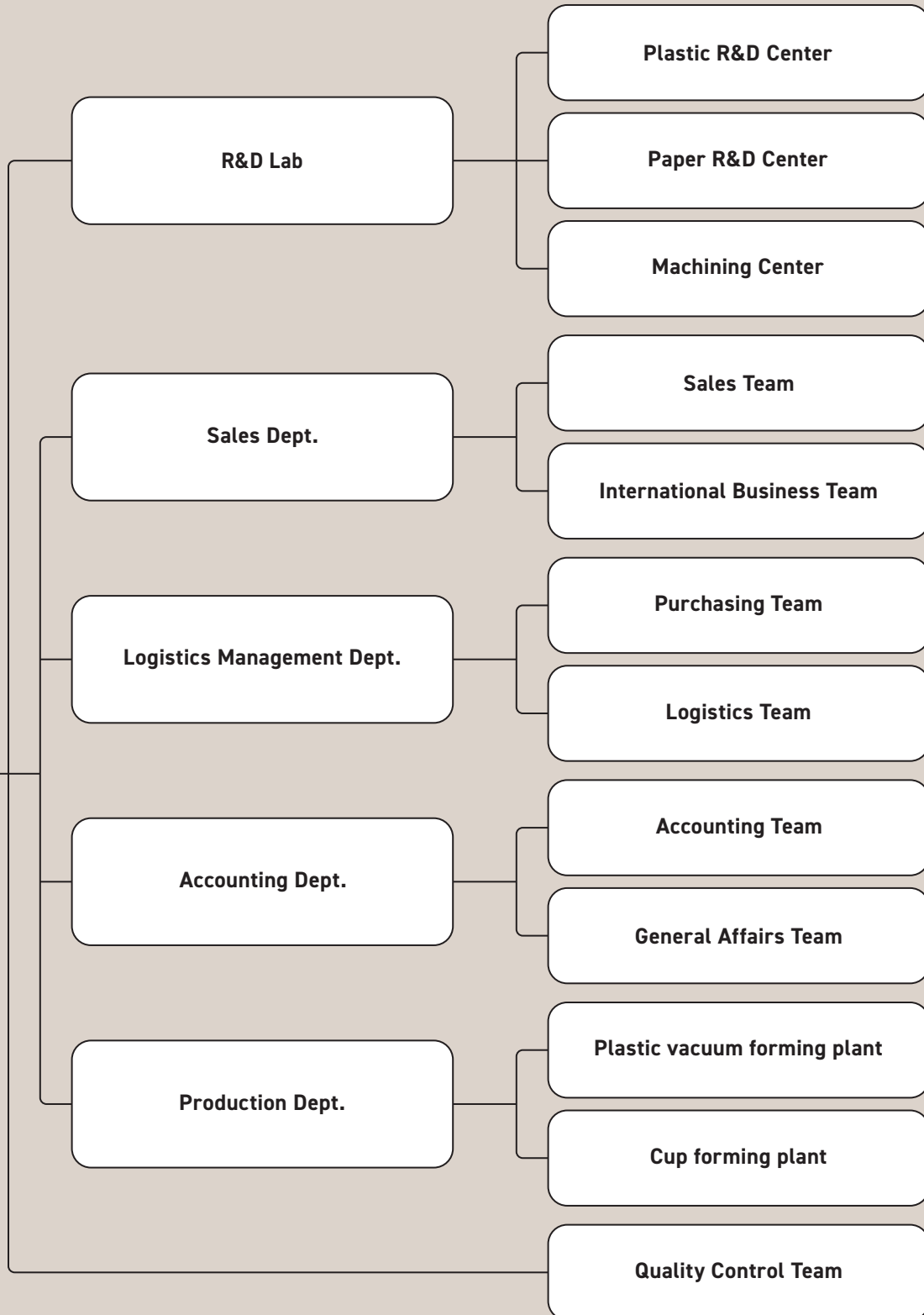
Certificate of Design Registration over 121



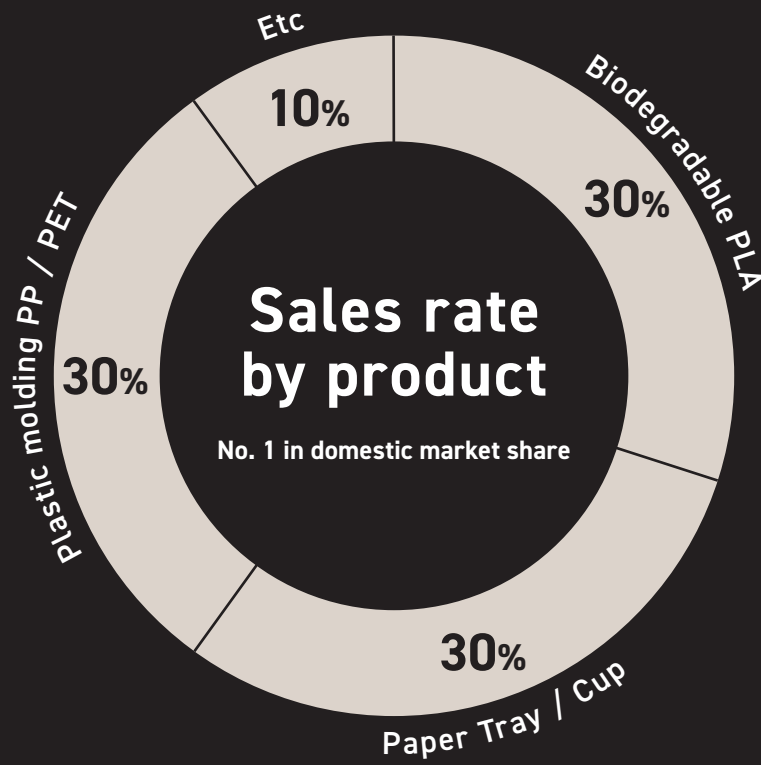
Certificate of FSC

Organizational Chart





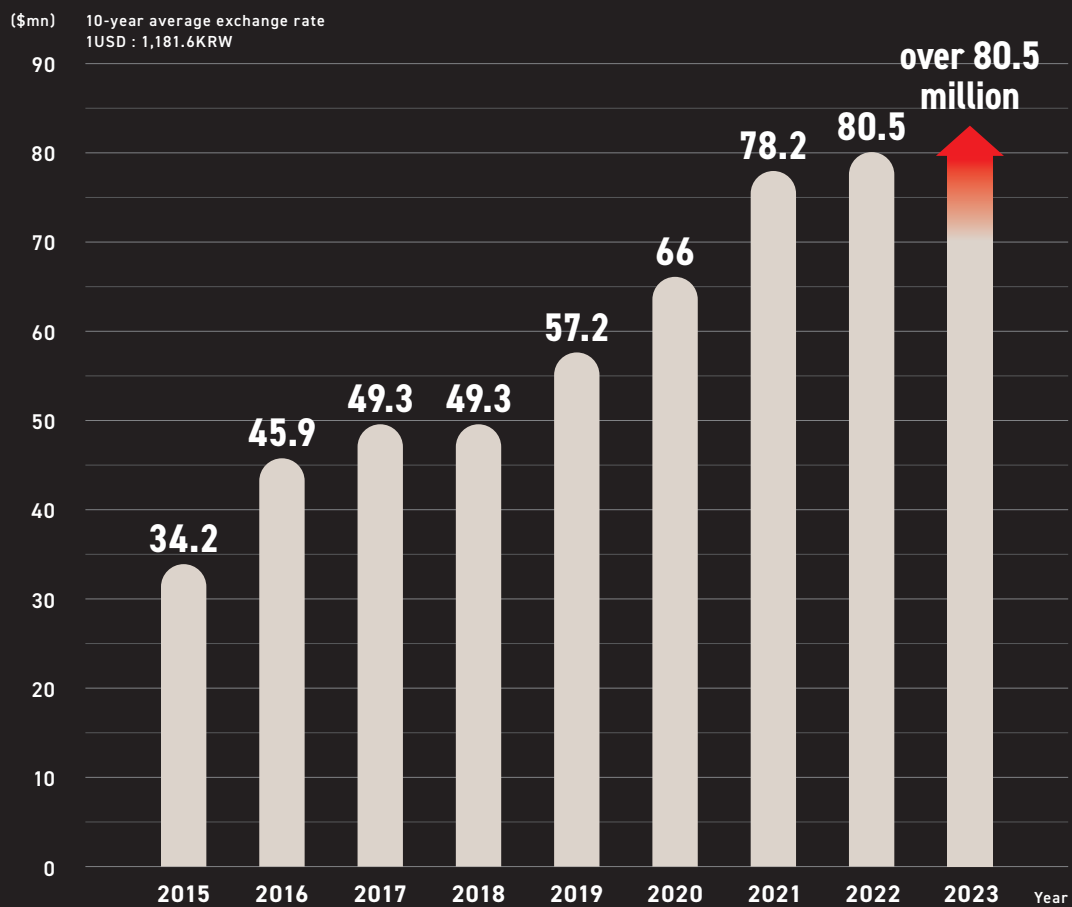
Sales status (9year)



Major Customers

		Numerous other business entities		

Sales status



Design R&D : Paper



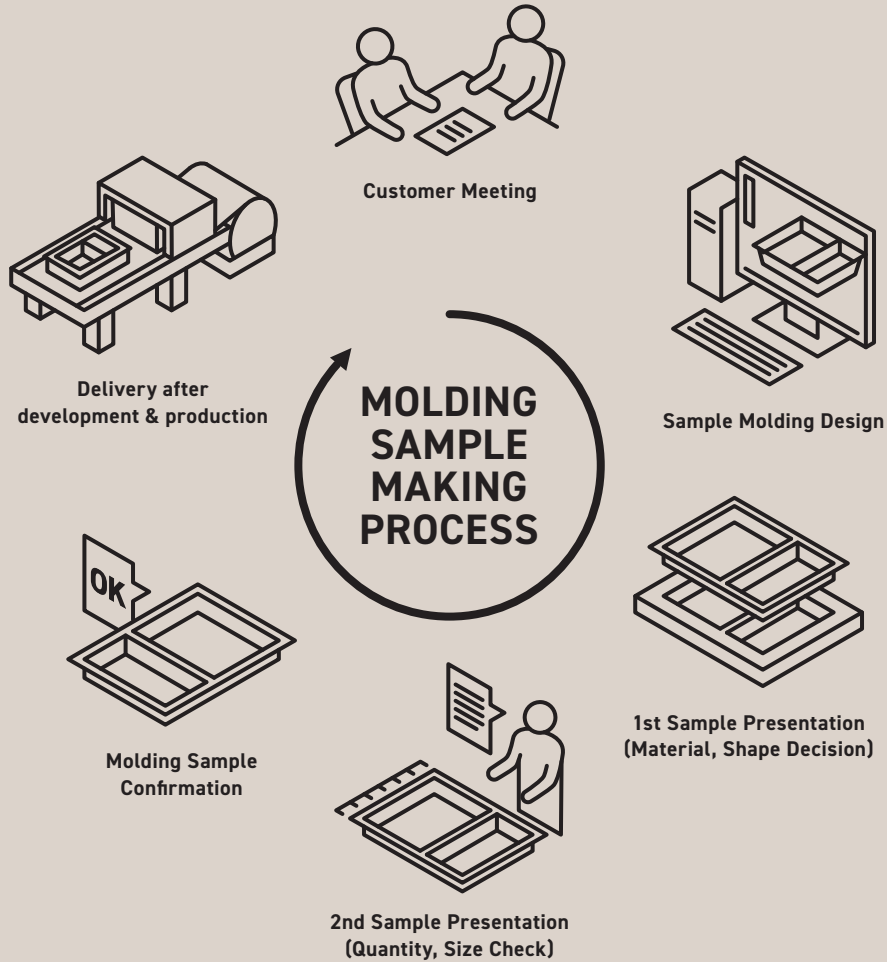
Paper cup production line : 26 units
 Production capacity per month: about 4 million

Paper tray production line : 8 units
 Production capacity per month: about 3.3 million

As of 2022, more than 4,000 tons of paper inputs for production
 (About 270 million pieces based on DURE's 37oz paper cups, equivalent to 1,500 containers based on 40HQ)
 Develops more than 300 new products on average per year
 (DURE's Design centers make it possible to respond to the customization of customers)



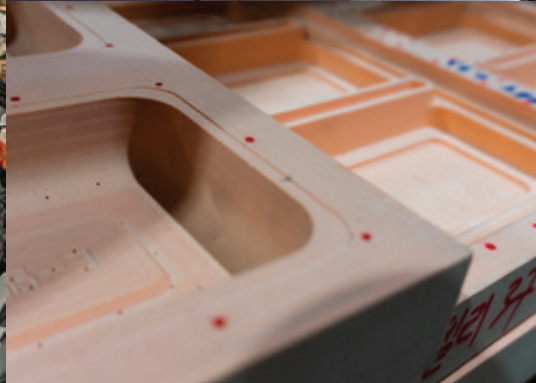
Design R&D : Molding



Forming Container Assembly Line: 27 units
Production capacity per month: about 1,260 tons
(40HQ containers 200 units)

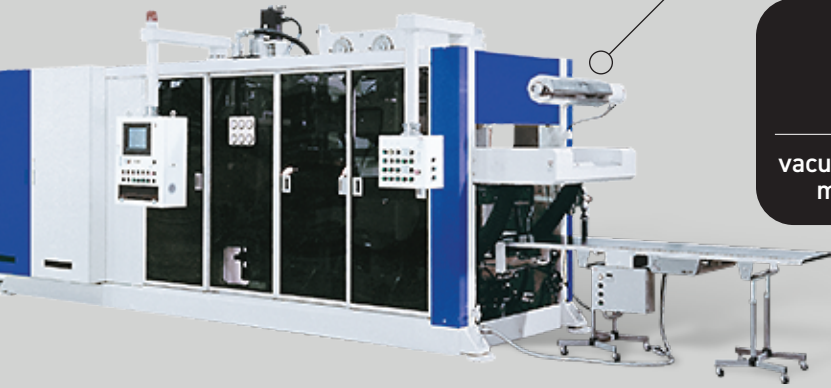
Number of molds developed: more than 5,000 pieces
(DURE's Design Centers make it possible to develop and customize it)

Annual average of about 360 new mold developments



Facilities

1 Vacuum Forming Facilities



17

vacuum forming machines

5000

molds

2 Paper Cup Facilities

26

cup machines

6oz, 17oz, 20oz
22oz, 23oz, 25oz, 28oz
30oz, 37oz, 43oz, 50oz, 53oz
57oz, 65oz, 77oz, 83oz
97oz, 107oz

2



3 Paper Tray Facilities

5

paper tray machines





Factory & Warehouse

Factory

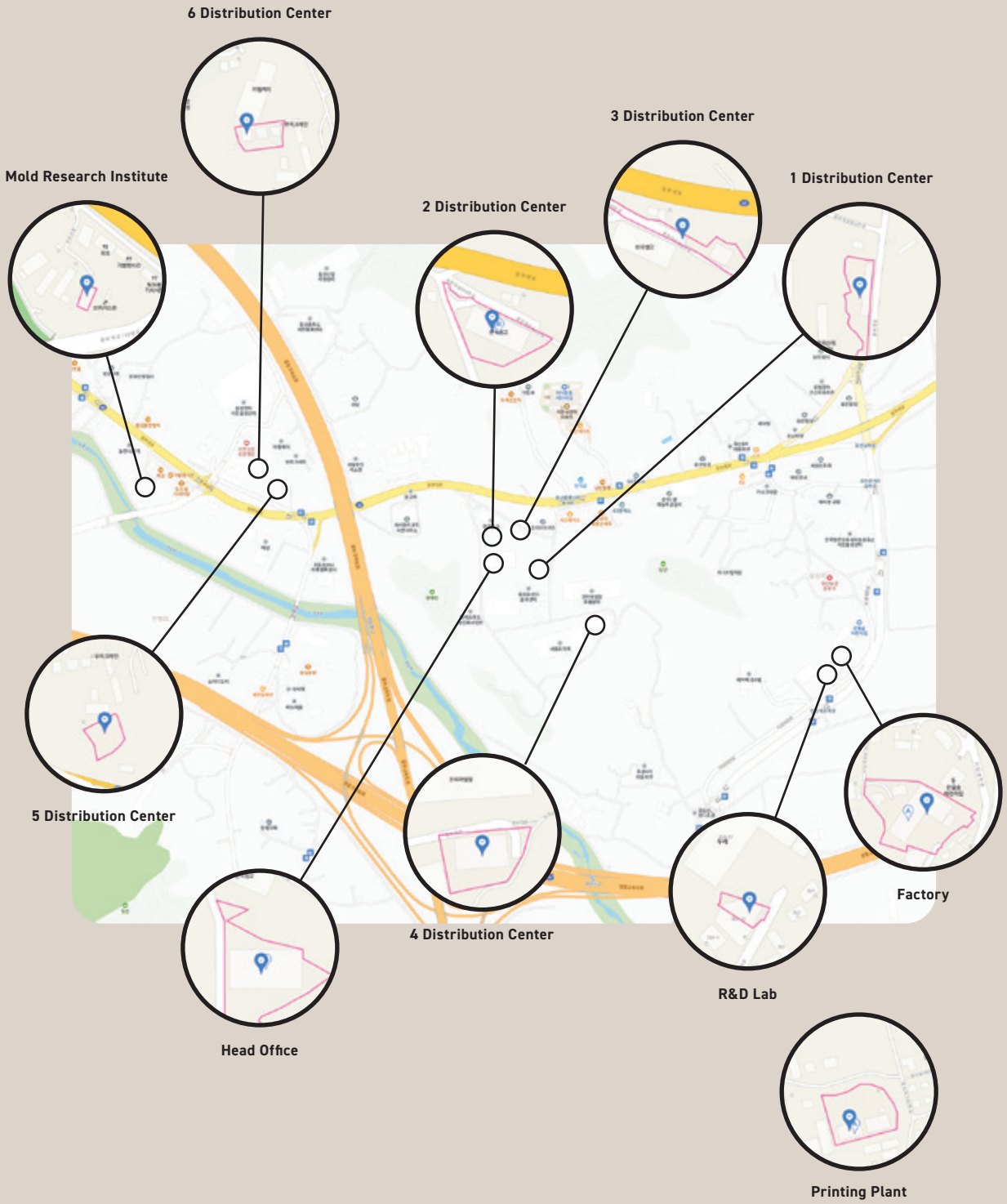
759-17, Iseopdaecheon-ro, Hobeop-myeon, Icheon-si Gyeonggi-do, Republic of Korea (17393)



Warehouse

172, Jungbu-daero 866beon-gil, Hobeop-myeon, Icheon-si Gyeonggi, Republic of Korea (17393)







PAPER CUP



BAGASSE PULP



ALUMINUM



PREMIUM LUNCH BOX



PAPER TRAY



LUNCH BOX



SUSHI



SASHIMI



BAKERY



SIDE DISH



SALAD



SEAFOOD



MEAT



MATERIAL	PAPER/PULP	PP	PET	PLA
MARK				
MICROWAVE	✓	✓	✗	✗

- Due to the nature of the molded product, there may be some errors depending on the measuring position.
- The lid cannot be used when cooking in a direct fire, oven, or microwave. • Unit(inch)



PHA (Polyhydroxyalkanoates)

PHA (Polyhydroxyalkanoates) has been gaining traction as an innovative alternative to traditional plastics. It is primarily derived from microorganisms, and its environmental-friendly properties make it a preferred choice in the industry.

A key attribute of PHA is its exceptional biodegradability, which allows it to naturally decompose in the environment. This characteristic is a significant advantage in addressing the pressing issue of environmental pollution.

Furthermore, leveraging its superior ductility, there is a potential to engineer products in a multitude of forms, whilst maintaining robust resistance to damage from external impacts.

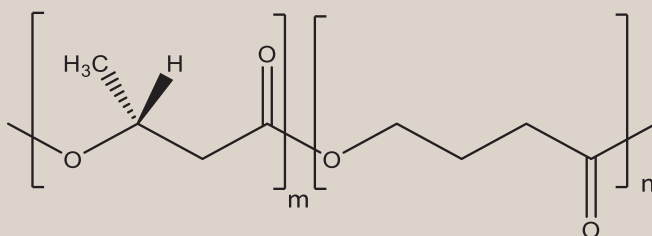
For the biodegradability of PHA to be fully realized, the composition should exceed 30%. However, due to the steep cost of raw materials, it is currently being compounded at a concentration of less than 10%. Research is underway in several countries, aimed at lowering the cost of raw materials and enhancing the biodegradability effect.

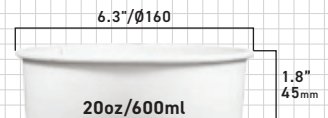
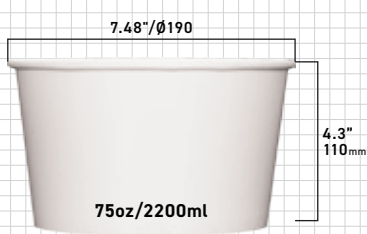
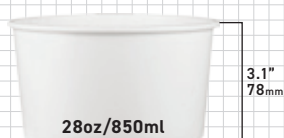
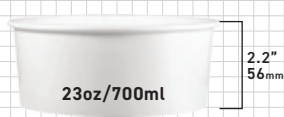
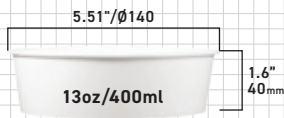
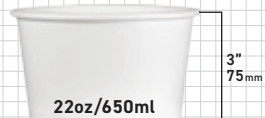
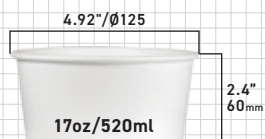
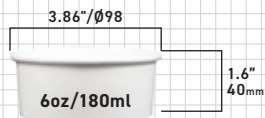
Our company has secured both economic viability and environmental sustainability by establishing a proprietary network. This allows us to procure PHA, a premium novel material, at a cost comparable to that of conventional PLA raw materials, through strategic partnerships with renowned domestic companies.

The PHA utilized in our products has obtained certification from TUV Austria, a testament to its safety and reliability. Moreover, it has been certified for biodegradability across various environments - soil, marine, home, and industrial compostable.

It's worth noting that PHA-infused products are already being retailed in major supermarkets, an evidence of PHA's practicality and effectiveness.

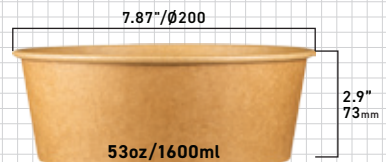
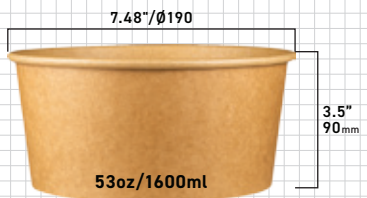
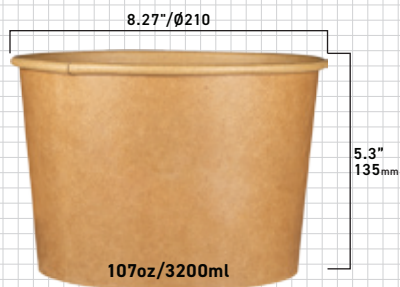
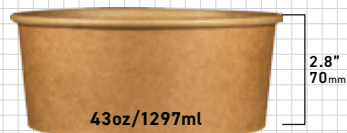
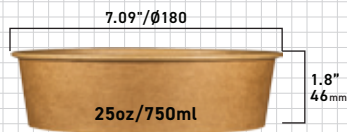
In conclusion, PHA, with its environmental-friendly, biodegradable, and flexible properties, projects a promising future as a viable alternative to plastic. As such, we are committed to driving research and development initiatives in this area.





Paper Cup Size Comparison

Due to the nature of the molded product, there may be some errors depending on the measuring position.



Paper cup



Versatile Paper Cup Containers : A Convenient and Customizable Food Packaging Solution

Discover an extensive selection of versatile paper cup products, thoughtfully designed to cater to a diverse array of food items and on-the-go dining needs. As an esteemed disposable food packaging company, we strive to meet our customers' unique requirements by offering a wide range of sizes and tailored solutions for both cold and hot food applications.

Our paper cup containers are crafted to effortlessly accommodate an assortment of food items, from rice to prepared meals. These versatile products are a popular choice for large retailers, department stores, and franchise chains, each benefiting from our ability to provide an unmatched level of customization and flexibility.

Key features of our paper cup container products include:

- A comprehensive variety of sizes, ensuring the perfect fit for any food item
- Tailored solutions for cold and hot food applications, offering dependable insulation and maintaining the quality of your products
- Custom printed cups featuring your unique branding, enhancing your company's visibility and identity
- An ideal choice for large retailers, department stores, and franchise chains, demonstrating our commitment to offering highly adaptable products
- Convenient, portable, and disposable design, catering to the needs of your customers and your business

Elevate your food packaging game with our dynamic paper cup containers, masterfully crafted to deliver a seamless blend of convenience, customizability, and practicality. Partner with us to benefit from our innovative food packaging solutions and propel your business to new heights in today's fast-paced, competitive market.





BAGASSE PULP



Bagasse pulp

Eco-Friendly Bagasse Pulp Containers : A Sustainable Food Packaging Solution

Experience a greener approach to convenience and functionality with our eco-conscious Bagasse Pulp Containers, the perfect embodiment of sustainable innovation in disposable food packaging. As a leading company in the food packaging industry, we are committed to providing solutions that are not only highly practical but also pose a minimal impact on the environment.

Our Bagasse Pulp Containers are skillfully crafted from sugarcane mostly, utilizing the excess vegetable fibers acquired during sugar production. This environmentally friendly material is entirely compostable and completely free from chemical additives, ensuring the safety of both the environment and human health.

Key features of our Bagasse Pulp Containers include :

- Sustainably sourced Bagasse Pulp material, offering a greener alternative to traditional disposable packaging
- Highly versatile properties, suitable for various food container applications and food-service businesses
- Value-added features such as biodegradability and compostability, contributing to reduced waste and enhanced eco-friendliness
- Microwave compatibility (excluding lid) offering convenience and flexibility in food reheating without compromising on quality
- Robust performance, guaranteeing a hassle-free and enjoyable dining experience on the go

Invest in a brighter, greener future with our exceptional Bagasse Pulp Containers, delivering an unparalleled balance of sustainability, convenience, and functionality. Partner with us to champion an eco-friendly approach to food packaging and empower your business to make a lasting positive impact on the environment and society.



dure

ALUMINUM CONTAINER

Aluminum Container

Aluminum Containers : A Sustainable and Versatile Solution for the Future

Aluminum containers offer a sustainable alternative to plastic, aligning with environmentally-conscious values. As a recyclable material with no loss in quality, over 60% of aluminum production comes from recycled sources. Choosing to recycle aluminum leads to a 95% reduction in CO₂ emissions compared to new aluminum production.

Designed for diverse applications, aluminum containers boast numerous benefits :

- Convenient use as cooking trays
- Temperature resistance ranging from -40°C to 350°C for versatile usage
- Even heat distribution, ensuring consistent cooking results
- Unparalleled food safety due to unique barrier properties
- Reduced weight compared to plastic, optimizing logistics

Offering convenience and flexibility, aluminum containers are compatible with microwaves, ovens, and grills, transitioning seamlessly from freezers and refrigerators to different cooking appliances.

When using aluminum containers, please observe the following precautions :

- Please exercise caution by ensuring that containers are not in contact with the microwave's interior walls while in use.
- When cooking on direct heat without liquid or stir-fry seasonings, place vegetables at the bottom before cooking
- Refrain from using lids on a direct fire, in ovens, or microwaves



PREMIUM LUNCH BOX

D U R E



Premium Lunch Box

Elegant and Eco-Friendly Disposable Premium Lunch Box : An Upscale Food Packaging Solution

Elevate your dining experience and showcase your commitment to sustainability with our luxurious, eco-friendly Premium Lunch Box, the perfect fusion of sophistication, convenience, and environmental responsibility. Renowned as a leading disposable food packaging company, we pride ourselves on our ability to tailor our solutions to your specific needs, offering exceptional quality and premium customizations.

Our Premium Lunch Boxes are expertly designed to add a touch of elegance to your catering services, meal prep businesses, special events, and food establishments. Choose from an array of stunning paper materials, along with custom sizes, striking colors, and logo printing options to create the ultimate bespoke packaging solution.

Key features of our disposable Premium Lunch Box containers include :

- Selection of sustainable, high-quality paper materials, ensuring a perfect blend of luxury and eco-friendliness
- Customizable sizes and versatile compartments, catering to an extensive range of meal options and portion sizes
- A variety of color choices and logo printing options to enhance branding and showcase your unique identity
- Pre-production samples, enabling us to refine the final product to your exact specifications and guarantee satisfaction
- An upscale and stylish design that enhances your competitive edge and bolsters your marketing strategy

Indulge your customers with our exquisite and environmentally conscious Premium Lunch Boxes, and embark on a journey that combines unrivaled style, sustainability, and dining pleasure. Partner with us for a food packaging experience that elevates your brand image and drives your business towards unparalleled success.





PAPER TRAY

DURE is eco-conscious and advances through top-notch products and services.

Paper Tray

Premium Disposable Paper Trays : A Superior Food Packaging Solution

Introducing our exceptional range of disposable paper trays, designed to meet the dynamic needs of food service providers and consumers alike. Crafted with the utmost care and quality, our paper trays present an exceptional choice for both functionality and presentation.

As a leading business in the disposable food packaging industry, we are committed to offering eco-friendly and sustainable packaging solutions. Our paper trays are constructed from renewable materials, ensuring minimal environmental impact while providing outstanding durability and performance.

Key features of our disposable paper trays include :

- Sturdy design for secure and mess-free food transportation
- A wide variety of sizes and shapes to accommodate diverse menu options
- Customizable options available to showcase your branding or design preferences
- Microwave-safe and heat-resistant construction, suitable for a range of foods
- Eco-friendly and biodegradable materials for a greener tomorrow

When using Paper tray containers, please observe the following precautions :

For safety purposes, kindly refrain from placing containers with their lids inside the microwave during operation.

Choose our premium disposable paper trays as a reliable and sustainable solution for your food packaging needs today and make a positive difference for both your business and the environment.





LUNCH BOX

Discover a world of lunch boxes with us!
Your perfect lunch box awaits.

Lunch box

Exceptional Disposable Lunch Box Containers : A Convenient and Professional Food Packaging Solution

Discover our outstanding range of disposable plastic lunch box containers, meticulously crafted to meet the diverse needs of busy consumers and dynamic food service establishments. As a leading disposable food packaging company, our mission is to provide state-of-the-art, high-quality, and practical solutions that simplify daily routines and elevate culinary experiences.

Our lunch box containers offer a unique blend of durability, style, and function, ensuring a reliable and pleasant dining experience on-the-go. Perfectly suited for catered events, meal prep businesses, delivery services, and a variety of food service providers, our containers significantly enhance food presentation and convenience.

Key features of our disposable lunch box containers include :

- Robust, food-grade plastic material, guaranteeing quality, hygiene, and safety
- Transparent and anti-fogging lids, offering an enticing preview of the delicious contents inside
- Various sizes, shapes, and compartments designed to store a diverse range of dishes and portion sizes
- Tight-fitting seals, providing a secure and mess-free transport solution
- Microwave-safe and heat-resistant properties, ensuring a quick and effortless reheating experience

When using Lunch Box containers, please observe the following precautions :

For safety purposes, kindly refrain from placing containers with their lids inside the microwave during operation.

Invest in our unmatched disposable plastic lunch box containers to elevate your food packaging standards and ensure customer satisfaction with an unparalleled combination of style, convenience, and quality. Partner with us to deliver exceptional packaging solutions that will set your business apart and drive its success into the future.





Sushi & Sashimi Container

Elegant Disposable Sushi & Sashimi Containers : A Sophisticated Food Packaging Solution

Presenting our exquisite collection of disposable sushi and sashimi containers, thoughtfully designed to meet the discerning needs of premium seafood purveyors and their customers. As a leading disposable food packaging company, we understand the importance of preserving the quality, taste, and appearance of sushi and sashimi.

Our top-of-the-line plastic containers offer a seamless marriage of form and function, making them the ideal choice for showcasing these delicate culinary masterpieces.

Key features of our disposable sushi & sashimi containers include :

- High-quality, food-safe plastic materials, ensuring optimal protection and preservation
- Crystal-clear and anti-fogging lids, providing an unobstructed view of the delectable contents within
- A variety of sizes and shapes, designed to accommodate an assortment of sushi rolls and sashimi slices
- Secure and airtight seals, locking in freshness and minimizing the risk of spillage
- Easy-to-use and lightweight design, perfect for on-the-go enjoyment or elegant presentation

When utilizing Sushi & Sashimi Containers, kindly adhere to the following guidelines :

As PLA materials lack heat resistance, it is advised to avoid placing hot food items within these containers.

Elevate your sushi and sashimi packaging with our stylish and functional disposable plastic containers and impress your customers with unmatched sophistication and quality. Trust in our expertise to provide you with the premier packaging solution for your culinary treasures.





BAKERY

Unleash the power of freshness! Our unique food container design is perfect for your cakes, cookies, and macarons! Chosen by leading bakeries, upscale department stores, and bustling hypermarkets. Elevate your sweet treats with us — a cut above the rest!



LAMB STEW WITH
T A
ES
pounds lamb shoulder, cut into chunks
minced
e butter
margarine
Preheat oven to 350
Bake cut lamb in
and onions. Bake 10
and vegetables. Add ch
Transfer to pot and
cups.
1/2 cup lightly toaste
garnish

Bakery Container

Premium Plastic Bakery Containers : A Refined Display for Your Confectionery Creations

Exhibit your delectable confections in style with our exceptional line of plastic bakery containers, offering a distinguished packaging solution for an array of confectionery items such as cakes, cookies, macarons, and more. As a distinguished disposable food packaging company, we are dedicated to providing exquisite product presentations that cater to the needs of bakeries, department stores, and hypermarkets.

Our plastic bakery container products are skillfully designed to showcase your delightful sweet treats, setting them apart from the competition and capturing the eyes of your valued customers. Allow your confections to shine while benefiting from the practicality and convenience of our versatile packaging options.

Key features of our premium plastic bakery containers include :

- A versatile packaging solution, perfect for a variety of confectionery items
- Impeccable functionality, designed for bakeries, department stores, and hypermarkets looking to elevate their product displays
- Premium presentation, enhancing the visual appeal of your cherished sweet treats and capturing customer attention
- Sturdy construction, providing maximum protection for delicate confections during transportation and handling
- Easy-to-use, convenient, and disposable design, streamlining your food packaging processes

Take the sophistication of your confectionery presentations to the next level with our stunning plastic bakery containers, thoughtfully crafted to harmoniously blend elegance, practicality, and durability. Partner with us and discover a new realm of distinguished food packaging solutions for your cherished sweet creations, all while setting your business apart from the competition.





Salad & Side Dish



Salad & Side dish Container

Fresh and Functional Salad & Side dish Container : A Versatile Food Packaging Solution

Introducing our premium selection of disposable salad containers, specifically designed to cater to the needs of health-conscious consumers and vibrant food service establishments. As a trusted disposable food packaging company, we are committed to delivering innovative and practical solutions to preserve the freshness, taste, and visual appeal of your sumptuous salads.

Our superior plastic salad containers embody the perfect blend of style and convenience, allowing your customers to enjoy the full extent of your culinary creativity, wherever they may be.

Key features of our disposable Salad & Side dish Container include :

- Durable and food-safe plastic materials designed to maintain freshness and quality
- Transparent and anti-fogging lids offering a clear view of your colorful and appetizing creations
- Range of sizes and styles to accommodate various salad compositions and portions
- Secure seals, ensuring a worry-free and mess-free experience
- Built-in compartments, customizing the container to accommodate salad dressings and toppings separately

Choose our exceptional disposable salad containers to elevate your food packaging and presentation while providing a reliable and user-friendly solution that complements your customers' busy lifestyles. Trust in our expertise and dedication to delivering the ultimate packaging experience for your salad offerings.



Seafood & Meat

SEAFOOD SOUP CONTAINER

Seafood & Meat

MEAT CONTAINER

Seafood & Meat Container

Superior Disposable Containers for Seafood and Meat : A Robust Food Packaging Solution

We are proud to introduce our premium range of disposable plastic containers, specifically engineered for the secure storage and transportation of seafood and meat products. As leaders in the disposable food packaging industry, we understand the unique requirements for preserving the freshness, hygiene, and quality of these premium products.

Our durable, high-quality containers are meticulously designed to enhance the presentation and extend the shelf-life of your seafood and meat products, offering an ideal solution for butchers, seafood retailers, and food service establishments.

Key features of our disposable seafood and meat containers include :

- Sturdy and food-grade plastic material ensuring optimal protection and preservation
- Transparent and anti-fogging design, providing a clear view of the product, enhancing both customer trust and visual appeal
- Variety of sizes and shapes to accommodate different cuts, portions, and types of seafood and meat
- Airtight seals, locking in freshness and preventing any contamination
- Freezer-safe material, suitable for storing products at low temperatures

With our elite line of disposable seafood and meat containers, you can confidently meet your customers' expectations for quality, safety, and presentation. Invest in our reliable and innovative packaging solutions to drive your business towards excellence and growth.



Seafood & Meat Container

Location

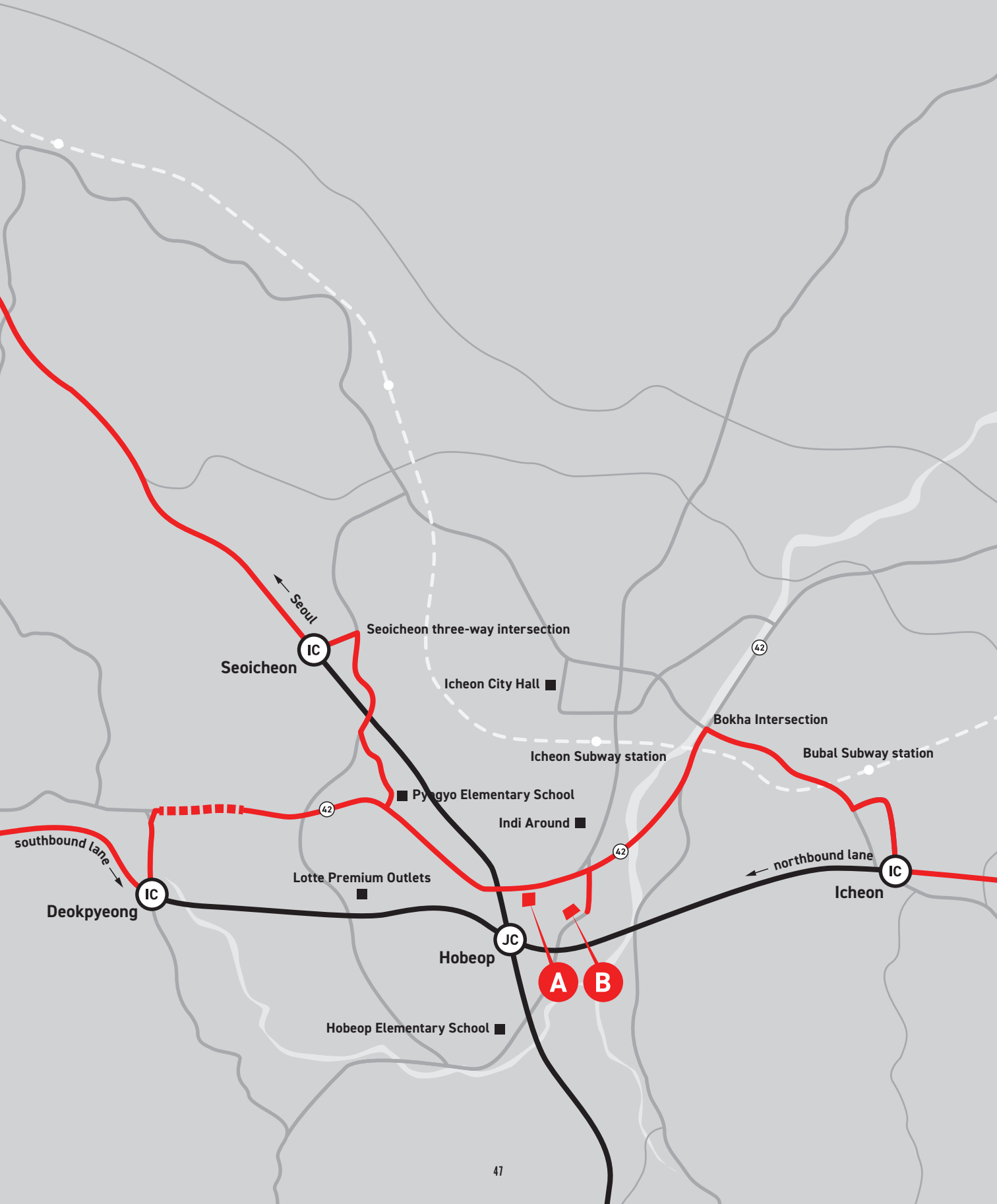
A **Headquarter, distribution center**

39, Jungbu-daero 866beon-gil, Hobeop-myeon, Icheon-si Gyeonggi, Republic of Korea (17393)

B **Factory**

759-17, Iseopdaecheon-ro, Hobeop-myeon, Icheon-si Gyeonggi-do, Republic of Korea (17393)







DURE Co.,Ltd.

TEL (+82) 31.638.7976 | FAX (+82) 31.638.7980
E-mail sales@durepack.com | www.durepack.com

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